



MIDWEST FACILITY – Gary IN
Providing Toll Slitting, Warehousing and Trucking



Andes Coil Processors LLC (Andes), an independent steel coil toll processor with existing operations in Lewisville Texas opened a Midwest toll processing operation in Gary, Indiana (Andes Midwest) in March 2013. Rick Blair is Vice-President and responsible for the operations of Andes Midwest. Prior to joining Andes, Rick was Operations Manager of Metal Processing Corporation, Gary, Indiana for 18 years.

Andes Midwest is located in the Great Lakes Industrial Center, 201 Mississippi, Gary, Indiana and occupies approximately 75,000 sft of space. It owns and operates 72" x 55,000# and 60" x 45,000# slitting lines as well as 2 tractor/trailers for Midwest shipments. Operations began in March 2013 with the receipt of coil for storage and slitting. For inquiries or more information about Andes Midwest please call Rick Blair or Lori Melvin (General Manager) at 219-886-0281 or email Rick at rblair@andescoil.com or Lori at lmelvin@andescoil.com

Materials	Carbon Steel -- Cold Rolled, Hot Rolled, Hot Rolled P&O, Galvanized, Pre-Painted; Aluminum, Stainless Steel	
Coil O.D.	<u>Max</u> -- 72 in	
Coil I.D.	<u>Min</u> 20 in	<u>Max</u> 24 in
Material Width	<u>Min</u> .500 in	<u>Max</u> 72 in
Material Thickness	<u>Min</u> 0.010 in	<u>Max</u> 0.250 in, inquire to .3125 in
Weight Capacity	<u>Max</u> Slitting – 55,000 lbs Warehousing – Max 70,000 lbs	
Equipment	72" Pro Eco Slitting Line, 60" Cincinnati Slitting Line with in-line leveler, Packaging Line, 12,000 lb Forklifts	
Production Volume	<u>Min</u> standard order 20,000 lbs; will handle lower volumes (set-Up Charges apply)	
Facility	75,000 sft – expansion to 105,000 sft plus, climate controlled, StelPlan Toll Processing computer system with customer portal (Invox), 2 tractor/trailers, fork rear ramp	