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ANDES COIL PROCESSORS ADDS EDGING AND CONDITIONING/CORRECTION LINE

GARY, Ind. (Nov. 9, 2018) – Andes Coil Processors LLC announced that its Gary toll processing facility has added a .250" x 10" Edging and Conditioning/Correction line to meet increased demand for edged product.

With the addition of its new edging capability, Andes Coil Midwest expands the facility's ability to process custom material. It can provide full round, round, deburred or square edges produced by edge rolls on material up to .250" thick in coil-to-coil and up to .1875" thick in custom lengths.

COIL TO COIL

1.50" – 10.00" Wide

.044" – .250" Thick

15,000 lb. max coil on uncoiler

20" – 24" I.D. on uncoiler

16" – 20" I.D. on recoiler

76" maximum O.D. In & Out



Additional services now available at the Gary facility include:

- **Decambering:** Previously slit, cambered material corrected.
- **Slit Edge Correction:** Poorly slit material with edge defects often can be reworked (slivers, excessive burr, "chatter/islands," etc.).
- **Gauge/Width Reduction:** Depending on gauge, material slit up to .030" over the originally required width, or material slightly over gauge, can be reduced.

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ADD ONE – ANDES COIL PROCESSORS ADDS EDGING AND CONDITIONING/CORRECTION LINE

- **Wave Correction:** Slit material that encountered a wavy surface may be corrected.
- **Brushing:** Remove rust, stain, dirt, oil by brushing with absorbent or abrasive pads.

“The addition of the Edging and Conditioning/Correction Line to our existing slitting services demonstrates our continued support to our loyal customer base,” said Lori Melvin, general manager of the Andes Midwest facility. “Andes Coil Processors also has added an additional 60,000 square feet of storage and processing space in Gary, with plans in the near future for additional C-T-L processing capabilities.

“It is exciting to be a part of the continued growth of the Gary location and make a name for Andes Coil Processors in the Midwest Region!”

As a toll processor, Andes does not own steel but rather provides processing and logistical services to its customers.

About Andes Coil Processors LLC

Andes Coil Processors is a steel toll processing business that provides rail, warehousing, slitting, cut-to-length and trucking solutions to its customers. With three locations, Andes operates in the North Texas and Northern Indiana manufacturing hubs. The company has served the Texas region for 40 years.

More information is at www.andescoil.com.

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